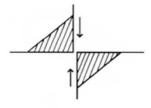


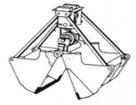


For hardfacing on steel

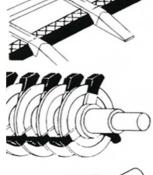














EA600W

Low hydrogen type covered electrode, hardness HRC55~60, less uneven hardness due to high alloy core wire. Composition of deposited metal is even. Excellent performance as antiwear and heat resistant overlaying. Most salable item for edge preparation and overlay-repairing on mould in automobile industry.

Equivalent to MAG welding solid wire EDS-600 Equivalent to TIG welding electrode

GRIDUR 61

Low hydrogen type covered electrode designed for welding SKD11 or similar product and shows high antiwear from low to high temperature. The deposited metal consists of martensite composition as the base and various carbides and has excellent anti-crack performance.

Equivalent to MAG welding solid MH-61S Equivalent to TIG welding electrode **GRIDUR 61T**

MH-5

This covered electrode is low hydrogen type and is suitable for hardfacing on automobile cold mould(HMD-5、ICD-5、SX105V, etc). and the hardness of deposited metal is HRC50 after welding and about HRC60 after quenching. High welding activity and anti-crack performance.

Equivalent to MAG welding solid wire MH-5S Equivalent to TIG welding electrode MH-5T

EDS-600

Most suitable solid wire for edge preparation on mould. The hardness of deposited metal is HRC55 ~ 58 and usable combined with EA600W.

Equivalent to covered arc electrode **EA600W** Equivalent to TIG welding electrode **EDS-600T**

MH-5S

MH-5S is solid wire for MAG welding which is equivalent to aforementioned MH-5. The performance is equal to MH-5.Less fume compared with flux cored wire and good welding activity and bead appearance.

Equivalent to covered arc electrode MH-5 Equivalent to TIG welding electrode MH-5T

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